

# Laminate Repairer Instructions

**FormFill Laminate Repairer** has been designed to bond (adhere) to the phenolic backer of HPL (high pressure laminate). The backer is either brown or black in color. It will adhere to particleboard, medium density fiberboard, and plywood. FormFill Laminate Repairer is not designed to adhere to the surface of HPL.



Manufacturer:  
FormFill Products  
305 Industrial Blvd  
Clarksville, TX 75426  
Tel: 903 427 0267  
Fax: 903 427 0261

Office:  
O'BH Associates LLC  
609 Cheek Sparger, Ste 120  
Colleyville, Texas 76034  
Tel: 800 536 0041  
Fax: 817 428 0333

## PROCEDURE

1. Prepare the surface of the area to be repaired by exposing the phenolic backer or substrate. Thoroughly clean the area with FormFill Solvent (Acetone). It is important to use 100% acetone when working with the product. (FormFill Solvent included with purchase)
2. Squeeze the Repairer onto the leading edge a stainless steel flexible putty knife. Draw the repairer across the area to be repaired by flexing the putty knife. This action will force the Repairer down into the area to be repaired. Repeat this action several times until the repairer starts to harden.
3. Remove any excess Repairer from around the area being repaired with the leading edge of the putty knife. Wait approximately 15 minutes to allow the product to completely dry.
4. FormFill Laminate Repairer is a solvent based product and some shrinkage will occur. If the repairer has shrunk below the surface being repaired, simply repeat steps 2 & 3 until the repair is satisfactory.
5. Use a tissue or cloth with FormFill Solvent, and with light pressure, blend the repairer level with the surface.

*\*Product contains Toluene and is harmful by inhalation. Keep out of reach of children. Keep away from sources of ignition. Avoid contact with eyes.*

*\*Manufacturer makes no warranty of any kind, expressed or implied, concerning the use of this product. User assumes all risks of handling.*